

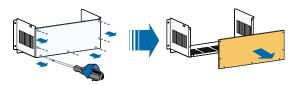
## Guidance on Installing DC Terminal Protective Cover (SG110CX)

## 1.1 Brief Introduction

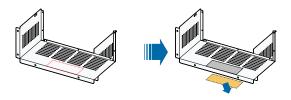
This document is intended to provide guidance on installing a DC terminal protective cover for PV inverter SG110CX researched and manufactured by SUNGROW.

## 1.2 Installation Procedure

- **Step1** Install the inverter to specified location according to "4 Mechanical Installation" in the user manual
- **Step2** Take out the protective cover from the packing case, disassemble it into two parts with a screwdriver, and properly store the screws released.

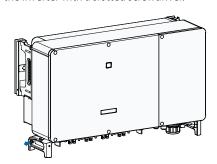


**Step3** Drill holes on the bottom of the protective cover according to cable routing requirements.

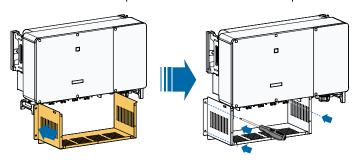


<sup>\*</sup> Drilling holes on the bottom of the protective cover is for reference only, and the actual scheme may vary with onsite conditions.

**Step4** Remove the side cover of the inverter with a slotted screwdriver.

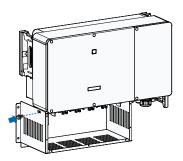


**Step5** Place the protective cover under the inverter as shown in the figure below, and mark hole positions. Drill holes and anchor the protective cover to the wall with expansion bolts.



<sup>\*</sup> Expansion bolts are not included in the delivery scope. Prepare them according to onsite conditions.

**Step6** Secure the protective cover from the side with supplied M12 screw, flat washer, and spring washer



**Step7** Perform cable connection according to "5.6 DC Connection" in the user manual.

**Step8** Reassemble the protective cover with the removed screws.

